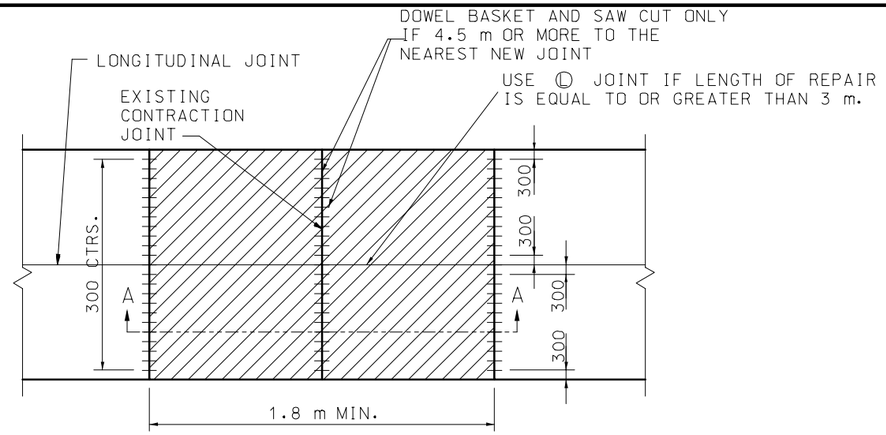
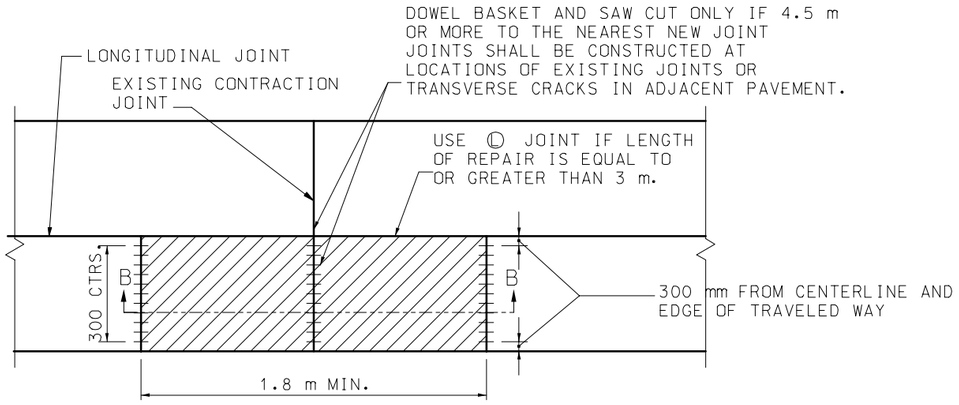
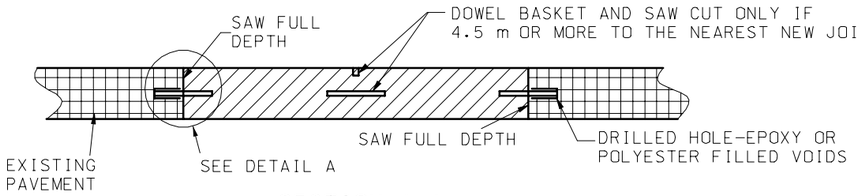
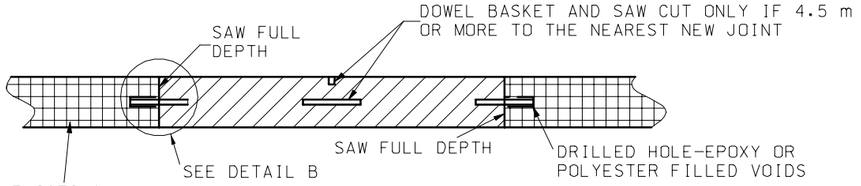
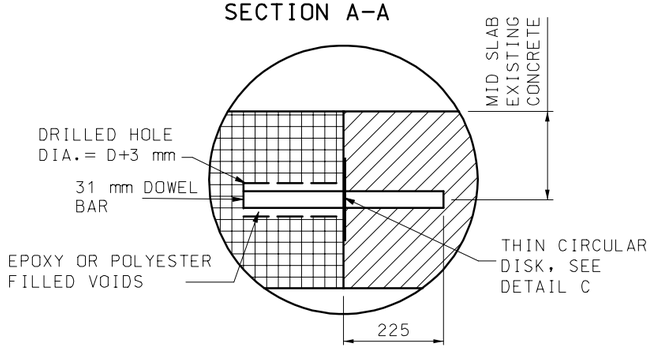






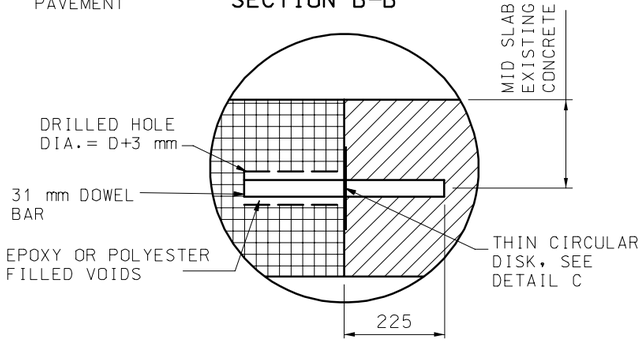


SECTION A-A

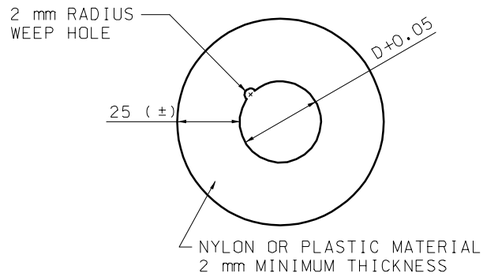


DETAIL A

SECTION B-B



DETAIL B



DETAIL C
THIN CIRCULAR DISK

D = DOWEL OR TIE BAR DIAMETER (INCLUDING PROTECTIVE COATINGS, IF ANY)

1. INSTALL TYPE Ⓚ KEYWAY IN LONGITUDINAL JOINT WHERE LENGTH OF REPAIR IS 3 m OR GREATER.
2. STANDARD WIRE FABRIC REINFORCING SHALL BE USED IN PATCHES HAVING DISTANCES BETWEEN TRANSVERSE JOINTS OF > 4.5 m.
3. 32 mm SMOOTH EPOXY COATED DOWELS SHALL BE USED IN ALL CLASS A PAVEMENT REPAIR TRANSVERSE JOINTS.
4. THE ANCHORING MATERIAL (EPOXY OR POLYESTER) SHALL BE PLACED TO THE BACK OF THE PREDRILLED HOLE BEFORE INSERTING THE DOWEL OR TIE BAR.
5. THE DOWEL IS INSERTED INTO THE HOLE WITH A TWISTING MOTION SO THAT THE MATERIAL IN THE BACK OF THE HOLE IS FORCED UP AND AROUND THE BAR.
6. EXPOSED END OF DOWEL SHALL BE COATED WITH A THIN UNIFORM COAT OF GRAPHITE GREASE. IN LIEU OF GRAPHITE GREASE, THE DOWEL BAR BASKET SUPPLIER MAY PROVIDE COMPLETED BASKET UNITS PRE-DIPPED IN AN APPROVED BONDBREAKER.
7. REPAIR ONLY ONE LANE AT A TIME.
8. D = DOWEL DIAMETER (INCLUDING PROTECTIVE COATING, IF ANY).

TWO OR MORE LANES

1. STANDARD WIRE FABRIC REINFORCING SHALL BE USED IN PATCHES HAVING DISTANCES BETWEEN TRANSVERSE JOINTS OF > 4.5 m.
2. 32 mm SMOOTH EPOXY COATED DOWELS SHALL BE USED IN ALL CLASS A PAVEMENT REPAIR TRANSVERSE JOINTS.
3. THE ANCHORING MATERIAL (EPOXY OR POLYESTER) SHALL BE PLACED TO THE BACK OF THE PREDRILLED HOLE BEFORE INSERTING THE DOWEL OR TIE BAR.
4. THE DOWEL IS INSERTED INTO THE HOLE WITH A TWISTING MOTION SO THAT THE MATERIAL IN THE BACK OF THE HOLE IS FORCED UP AND AROUND THE BAR.
5. EXPOSED END OF DOWEL SHALL BE COATED WITH A THIN UNIFORM COAT OF GRAPHITE GREASE. IN LIEU OF GRAPHITE GREASE, THE DOWEL BAR BASKET SUPPLIER MAY PROVIDE COMPLETED BASKET UNITS PRE-DIPPED IN AN APPROVED BONDBREAKER.
6. D = DOWEL DIAMETER (INCLUDING PROTECTIVE COATING, IF ANY).

ONE LANE

GENERAL NOTES:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

ALL SAW CUTS SHALL BE MADE WITH A DIAMOND SAW EXCEPT THE CENTER RELIEF CUT.

FOR DETAILS OF TYPE Ⓚ JOINT. SEE STANDARD PLAN M502.05.

NON-REINFORCED AND REINFORCED PORTLAND CEMENT CONCRETE

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION

PAVEMENT REPAIR
CLASS A

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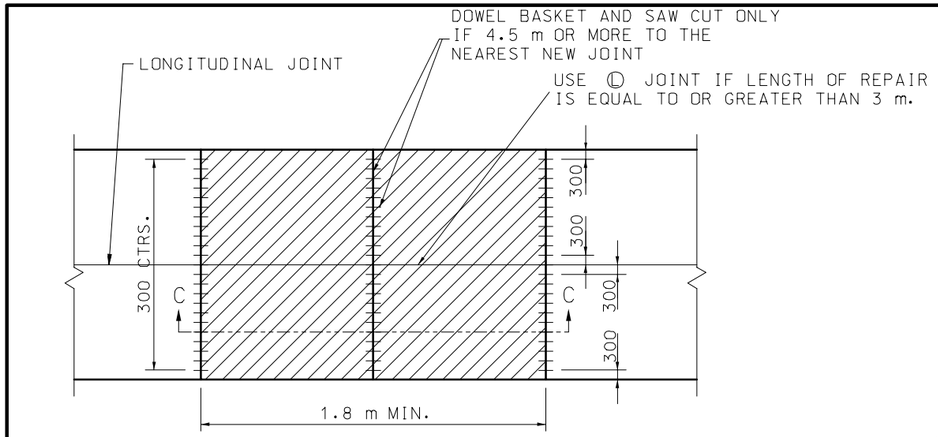
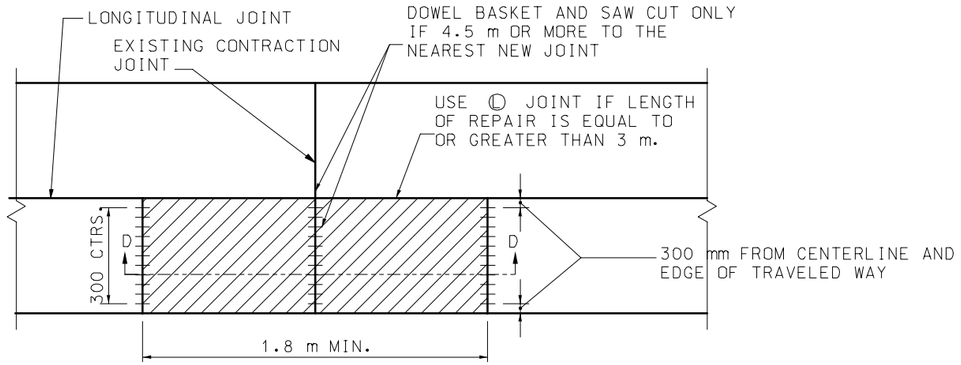
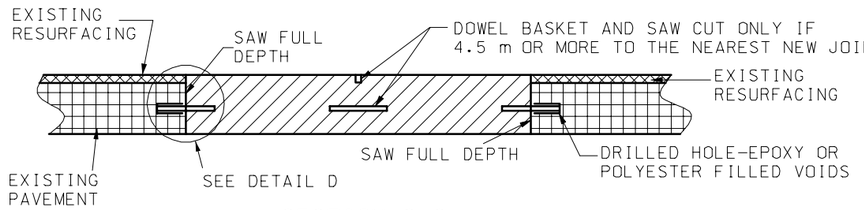
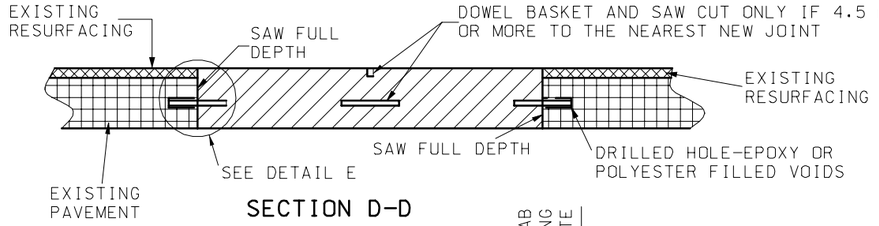
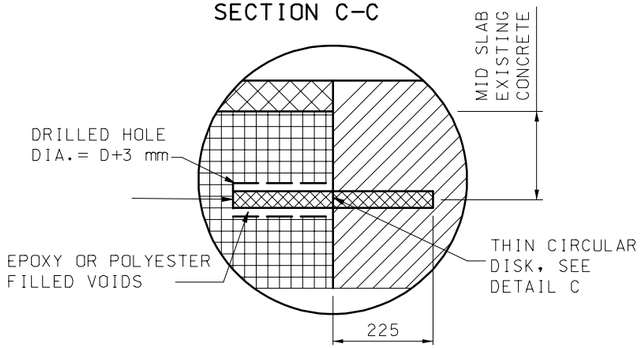






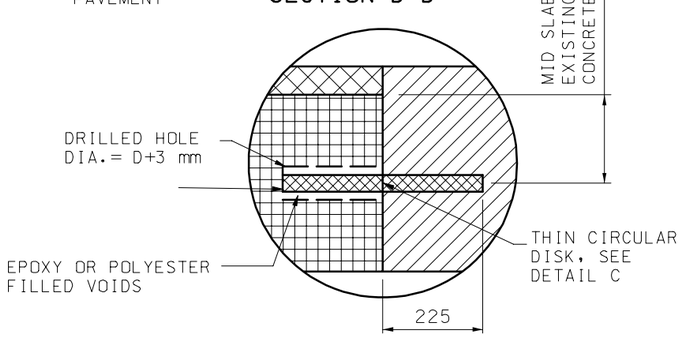


SECTION C–C



DETAIL D

SECTION D–D



DETAIL E

1. INSTALL TYPE Ⓛ KEYWAY IN LONGITUDINAL JOINT WHERE LENGTH OF REPAIR IS GREATER THAN 6.4 m.
2. STANDARD WIRE FABRIC REINFORCING SHALL BE USED IN ALL PATCHES.
3. 32 mm EPOXY COATED DOWELS SHALL BE USED IN ALL CLASS B PAVEMENT REPAIR TRANSVERSE JOINTS.
4. THE ANCHORING MATERIAL (EPOXY OR POLYESTER) SHALL BE PLACED TO THE BACK OF THE PREDRILLED HOLE BEFORE INSERTING THE DOWEL OR TIE BAR.
5. THE TIE BAR IS INSERTED INTO THE HOLE WITH A TWISTING MOTION SO THAT THE MATERIAL IN THE BACK OF THE HOLE IS FORCED UP AND AROUND THE BAR.
6. REPAIR ONLY ONE LANE AT A TIME.
7. D = TIE BAR DIAMETER (INCLUDING PROTECTIVE COATING, IF ANY).
8. FINISH CONCRETE TO EXISTING PAVEMENT SURFACE LEVEL.
9. HOLE SHALL BE LARGE ENOUGH TO ALLOW FREE HAND TURNING OF THE BAR. BUT NOT TO EXCEED THE BAR DIAMETER BY MORE THAN 6 mm.

TWO OR MORE LANES

1. STANDARD WIRE FABRIC REINFORCING SHALL BE USED IN ALL PATCHES. HAVING DISTANCES BETWEEN TRANSVERSE JOINTS GREATER THAN 6.4 m
2. 32 mm EPOXY COATED DOWELS SHALL BE USED IN ALL CLASS B PAVEMENT REPAIR TRANSVERSE JOINTS.
3. THE ANCHORING MATERIAL (EPOXY OR POLYESTER) SHALL BE PLACED TO THE BACK OF THE PREDRILLED HOLE BEFORE INSERTING THE DOWEL OR TIE BAR.
4. THE TIE BAR IS INSERTED INTO THE HOLE WITH A TWISTING MOTION SO THAT THE MATERIAL IN THE BACK OF THE HOLE IS FORCED UP AND AROUND THE BAR.
5. D = DOWEL DIAMETER (INCLUDING PROTECTIVE COATING, IF ANY).
6. FINISH CONCRETE TO EXISTING PAVEMENT SURFACE LEVEL.
7. HOLE SHALL BE LARGE ENOUGH TO ALLOW FREE HAND TURNING OF THE BAR, BUT NOT TO EXCEED THE BAR DIAMETER BY MORE THAN 6 mm.

ONE LANE

GENERAL NOTES:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

ALL SAW CUTS SHALL BE MADE WITH A DIAMOND SAW EXCEPT THE CENTER RELIEF CUT.

FOR DETAILS OF TYPE Ⓚ JOINT. SEE STANDARD PLAN M502.05.

NON-REINFORCED AND REINFORCED PORTLAND CEMENT CONCRETE

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION

PAVEMENT REPAIR
CLASS B

DATE:_____ | EFFECTIVE:07-01-2004 | M613.00K | 2/2